



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-704-015
Job Sheet 187469



Part No: D412-704-015

Job Qty: 1 ea

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 12/17/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 21-22 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP REV:B 12.04.20
per cen-566 DD verf:EC IPP REV:C 12.05.10 per ECN 12-583 DD verf:EC IPP REV:D 16.06.22 PER IIN
REV.E DD verf:EC

Ship Via:

7132

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 19 2018
110	Packaging	1 pcs	12/17/18	12/17/18	0.00	0.00	Packaging1-4		DEC 19 2018
120	QC	1 pcs	12/17/18	12/17/18	0.00	0.00	QC4		DEC 20 2018
130	Packaging	1 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3-2		DEC 20 2018
135	DC	1 pcs	12/17/18	12/17/18	0.00	0.00	DC		DEC 20 2018
140	QC21-FG	1 Ea	12/17/18	12/17/18	0.00	0.00	QC21		DEC 20 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-704-015 Location: _____ PPP Rev: _____
Descriptions: 135 - Photocopy bluefile and create labels per PPP D412-704-015 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3206-3	Pedal Arm	1 pcs (1 ea)	90-Start up Operation	F162490
D3207-5	Bracket	1 Ea (1 ea)	90-Start up Operation	5051585
D3207-7	Packer	1 pcs (1 ea)	90-Start up Operation	F145451
D3207-9	Bracket	1 pcs (1 ea)	90-Start up Operation	F161164
D3208-1	Doubler	1 Ea (1 ea)	90-Start up Operation	5089820
D3208-11	Filler	1 Ea (1 ea)	90-Start up Operation	5072681
D3208-3	Pedal Mount Angle	1 Ea (1 ea)	90-Start up Operation	5061539
D3208-7	Filler	1 Ea (1 ea)	90-Start up Operation	5088895
D3208-9	Doubler	1 Ea (1 ea)	90-Start up Operation	5043601
D3214-1	Decal	1 Ea (1 ea)	90-Start up Operation	5072699
D412-704-045	Cable Assembly	1 Ea (1 ea)	90-Start up Operation	5104310
D412-704-141	Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	5136331
D4610-1	Doubler	1 Ea (1 ea)	90-Start up Operation	F162832
D4610-3	Doubler	1 Ea (1 ea)	90-Start up Operation	5056068
D4610-7	Cover	1 pcs (1 ea)	90-Start up Operation	F142239
D4622-1	Placard	1 pcs (1 ea)	90-Start up Operation	5136590
D4622-3	Placard	1 pcs (1 ea)	90-Start up Operation	5136693
MS21919-DG5	Clamp	4 Ea (4 ea)	90-Start up Operation	5083552
MS35489-149	Grommet	1 Ea (1 ea)	90-Start up Operation	F121692

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS			
		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐
Dart Aerospace Ltd. 1270 Aberdeen Street Hwylkebury, ON K6L 1K7 CANADA TEL: 1 913 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: \$139006 Part: D412-704-015 Job No: 187469 Serial No/Batch: \$139006 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH93-34 Issue 2 Ref FA4-67C SR009571	Sequence #: _____	QTY Affected : _____	MRB (QSI042)		
	Work Order Deviation	Disposition		Completed By	
					Lead hand / Supervisor
					QC / QA Coordinator
Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled	☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up	☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread
		Other/Details:			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3206-3	1	8	0
	D3207-5	1	5	0
	D3207-7	1	27	0
	D3207-9	1	3	0
	D3208-1	1	6	0
	D3208-11	1	10	0
	D3208-3	1	8	0
	D3208-7	1	5	0
	D3208-9	1	9	0
	D3214-1	1	10	0
	D412-704-045	1	4	0
	D412-704-141	1	0	0
	D4610-1	1	4	0
	D4610-3	1	4	0
	D4610-7	1	3	0
	D4622-1	1	0	0
	D4622-3	1	0	0
	MS21919-DG5	4	54	0
	MS35489-149	1	65	0

Part Specifications

Specifications could not be found.

Plex 12/5/18 11:14 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					